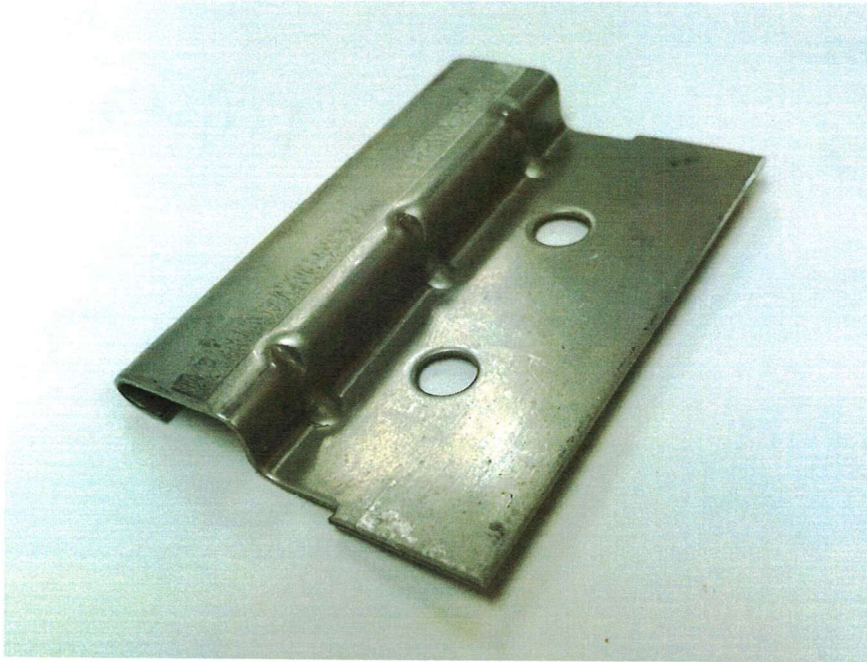
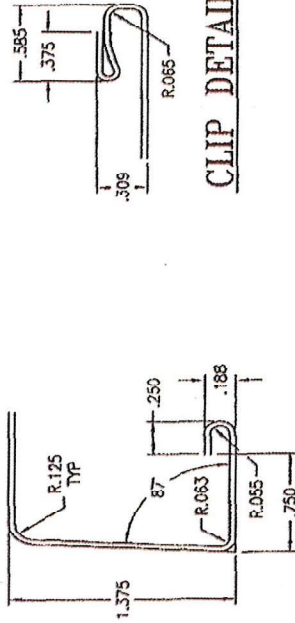
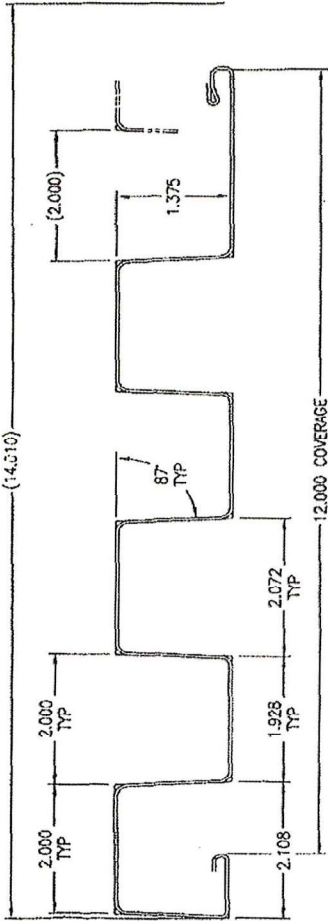


DETAIL 1



PANEL CLIP

INBOARD SIDE



LAP DETAIL

INBOARD DETAIL

CLIP DETAIL

APPROX. COIL WIDTH: 23.868"
 ALUM. THICKNESS RANGE: .032-.050
 GRADE OF MATERIAL: 33-40 KSI.
 STEEL THICKNESS RANGE: .024 - .030
 GRADE OF MATERIAL: 50 KSI.

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A. S. C. MACHINE TOOLS, INC.
 SPOKANE, WASHINGTON

PETERSEN ALUMINUM CORP.
 BOX RIB P1

1-7-19
 PR27660 TP-2934
 JS

APPROVED APPROVED AS NOTED

BY _____ DATE _____

TOLERANCE STANDARDS FOR THICKEST METAL:
 *ACCUMULATION - (+ or -) 1/16 in
 DEPTH - (+ or -) 1/32 in
 RADIUS - (+ or -) 1/32 in
 ANGLES - (+ or -) 2 degrees
 CAMBER - 1/8 in in 10ft
 SKI - 1/8 in in 10ft
 DIVE - 1/8 in in 10ft
 *NET VARIATION FOR COMBINED DIMENSIONS

ALL DIMENSIONS ARE BOTTOM OF SHEET INTERCEPTS (U.O.N.).
 ALL FORMING RADII ARE 0.125 UNLESS OTHERWISE NOTED